

GUHRING

UP TO 20XD DRILLING DEPTH
WITHOUT PECKING CYCLES AND INTERNAL COOLING

- new parabolic flute geometry for optimal chip evacuation
- especially suitable for the machining of steel



GT 2000 HSS-E-PM spiral flute deep hole drill

GUHRING – YOUR WORLD-WIDE PARTNER

GT 2000 - HSS-E-PM spiral flute deep hole drill

Drilling depths up to 20xD without pecking cycles

- special programme
- \varnothing 3.00 – 12.00 mm
- up to 20xD drilling depth
- with TiAlN tip-coating for maximum wear-resistance

Point geometry

Optimal wear-resistance and excellent cutting conditions for deep holes thanks to a newly developed point geometry with optimised S web thinning.

High surface finish quality

Thanks to a bright finish flute with high surface finish quality chips are optimally evacuated.

Flute form

The specially developed parabolic flute form with optimised surface finish quality ensures optimal chip production and chip evacuation.



The TiAlN based tip-coating ensures high wear-resistance for the heavily stressed tool cutting edge during machining.